

Leadership Worksheet – Gemba Walk Planner

"Go to Where the Work Happens"

(Inspired by My Lean Manufacturing Roots & Mapping Philosophy)

Use the Gemba Walk Planner to *go beyond the process map* and see what's really happening on the ground. Slow down, observe with intent, and uncover the tensions driving daily decisions. **Step into the flow and lead with insight.**

Phase 1: Prepare (15 minutes)

Objective: Align your map to the terrain before stepping in.

- **Define Your Focus:**
"What specific process/polarity am I mapping? (e.g., shift handovers, decision pathways, stability-vs-innovation tensions)"
Why: narrow scope to one "deviation."
- **Suspend Assumptions:**
Write down 3 beliefs about this process (e.g., "Night shifts follow the same protocols as days"). Then cross them out. Find out if they were true afterwards. Ask questions rooted in facts.
Why: Avoids confirmation bias
- **Pack Your Toolkit:**
 - Notebook + pen (no devices!)
 - Stopwatch (track 1 cycle time)
 - Your "Flag Words Cheat Sheet" (see below)

Phase 2: Observe

Objective: See the terrain—not the map.

Instructions:

1. **Watch first (15 minutes minimum):**
 - Stand 3 meters from the process and note:
 - **Physical movements** (e.g., "Worker walks 12 steps to retrieve tool")
 - **Workarounds** (e.g., "Operator tapes a switch to stay on")
 - **Emotional cues** (e.g., "Sighs when system lags")

You will only begin to "see" if you stay fixed in one place for at least 15 minutes



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2. Ask "How?" questions (10 minutes):

- Use open prompts:
"Show me how you complete [task]."
"What happens right before this step?"
- Listen for **Flag Words** that may indicate deviation or less than ideal conditions:

Phrase	Hidden Meaning
"Normally..."	Official process ignored
"In theory..."	Reality/rule mismatch
"They should..."	Accountability gap

3. Probe for polarities (10 min):

- Identify tension points: *"Where do you feel torn between [Speed] and [Quality]?"*
- Note if they criticise something, could this be the downside of the opposite pole of a polarity?
- Note sacrifices (e.g., *"We skip safety checks to hit targets"*).

Phase 3: Debrief (15 minutes)

Objective: Turn observations into insights.

- **Triangulate Findings**
 - What I saw: *Operator skipped step 4*
 - What they said: *"It's faster this way"*
 - What data shows: *Error rate spikes at step 5*
- **Map the Iceberg:** Make a list of everything you see that is above the waterline and everything you see that is below.
 - **Above Waterline** (Visible): *"Skipped step 4"*
 - **Below Waterline** (Hidden): *"Incentives reward speed, not compliance"*
- **Design 1 Micro-Experiment:** What can you put in place that would give you insight? Is it safe to fail? Doesn't take too much time / resources but will help validate assumptions?

Test examples:

- Pilot a 5-min buffer in the process for 2 days.
- Measure stress levels, not just output.



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